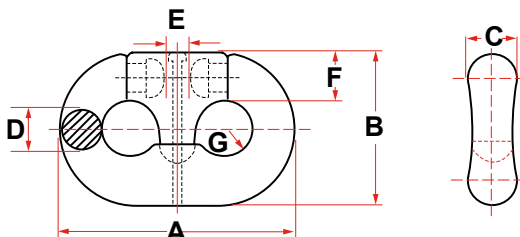


DETACHABLE CHAIN CONNECTING LINK

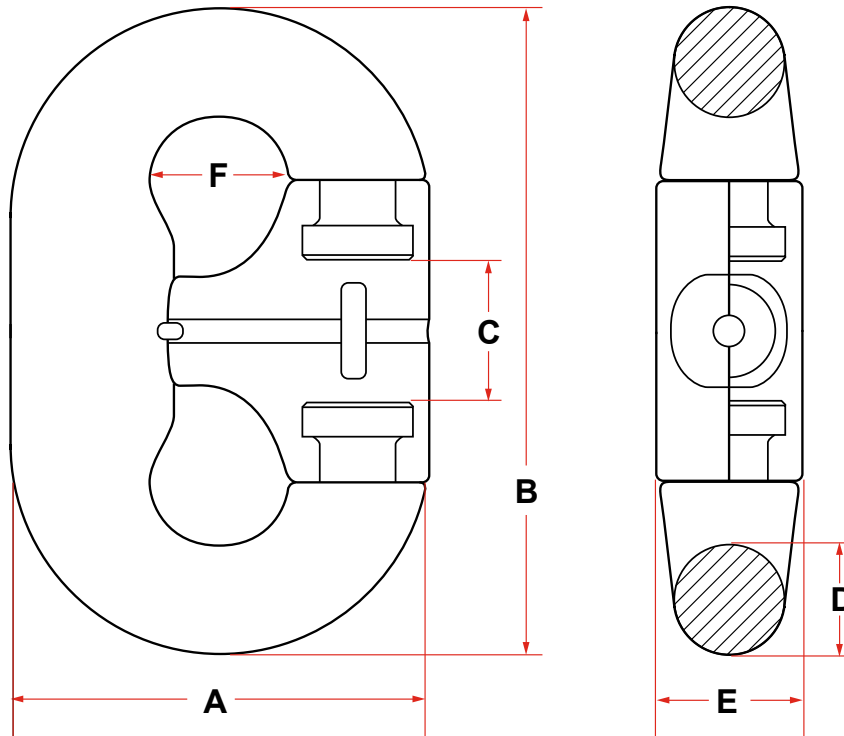


GRADE 3

CHAIN SIZE		A	B	C	D	E	F	G	WEIGHT		PROOF TEST	BREAK TEST
MM	INCHES	MM	MM	MM	MM	MM	MM	MM	KG.	LBS.	KGF	KGF
13 - 16	1/2 - 5/8	95	63	22	16	19	21	12	0.5	1.0	14651	23668
19	3/4	114	74	24	19	22	24	13	1.0	2.0	21771	34020
21 - 22	13/16 - 7/8	133	86	28	22	25	28	16	1.5	3.5	29030	44452
24 - 25	15/16 - 1	152	102	35	25	29	31	17	2.3	5.1	38000	54300
27 - 29	1-1/16 - 1-1/8	172	114	40	29	32	35	19	3.3	7.3	49200	70400
30 - 32	1-3/16 - 1-1/4	191	127	44	32	36	39	21	4.6	10.1	59500	84900
33 - 35	1-5/16 - 1-3/8	210	140	48	35	40	43	23	6.2	13.7	70700	101300
36 - 38	1-7/16 - 1-1/2	229	152	53	38	43	47	26	7.9	17.4	83300	118900
40 - 42	1-9/16 - 1-5/8	248	165	57	42	47	50	28	10.0	22.0	102000	143400
43 - 44	1-11/16 - 1-3/4	267	178	62	44	50	56	30	12.5	27.6	111900	159900
46 - 48	1-13/16 - 1-7/8	286	191	64	48	55	60	32	14.5	32.0	130000	185100
50 - 51	1-15/16 - 2	305	197	64	51	59	64	34	16.3	35.9	145400	207700
52 - 54	2-1/16 - 2-1/8	324	209	67	54	63	68	36	20.0	44.1	162000	231500
56 - 58	2-3/16 - 2-1/4	343	222	71	58	66	71	38	23.6	52.0	185400	265000
59 - 60	2-5/16 - 2-3/8	364	235	78	60	70	76	41	28.0	61.7	199600	285200
62 - 64	2-7/16 - 2-1/2	381	246	79	64	74	79	43	32.2	71.0	223000	319000
66 - 67	2-9/16 - 2-5/8	400	259	83	67	77	83	45	37.0	81.6	242900	347000
68 - 70	2-11/16 - 2-3/4	419	271	87	70	81	87	47	45.0	99.2	263500	376400
71 - 73	2-13/16 - 2-7/8	438	283	91	73	85	91	49	49.0	108.0	285000	407000
75 - 76	2-15/16 - 3	457	296	95	76	88	95	51	55.0	121.0	308200	440200
78 - 79	3-1/16 - 3-1/8	476	308	99	79	92	99	53	63.0	139.0	332100	474500
81 - 83	3-3/16 - 3-1/4	495	320	103	83	96	103	55	73.0	161.0	360400	514800
84 - 86	3-5/16 - 3-3/8	514	333	107	86	99	107	57	80.0	176.0	384400	549100
87 - 89	3-7/16 - 3-1/2	533	345	111	89	103	111	60	93.0	205.0	409000	584300
90 - 92	3-9/16 - 3-5/8	553	357	115	92	107	115	62	97.6	215.0	434800	621200
94 - 95	3-11/16 - 3-3/4	572	370	119	95	111	119	64	116.2	256.0	462300	660100
97 - 98	3-13/16 - 3-7/8	591	382	128	98	114	123	66	123.0	271.0	490000	700000
100 - 102	3-15/16 - 4	610	394	132	102	118	127	68	131.0	289.0	522100	746000
105	4-1/8	629	419	147	105	127	132	70	175.0	386.0	550000	785000
111	4-3/8	667	456	167	111	138	140	75	208.0	459.0	607000	867200
114	4-1/2	686	480	190	114	147	144	77	227.0	500.0	637300	910900

To convert to lbs., multiply by 2.2046

C-TYPE CHAIN CONNECTING LINK GRADE R4



CHAIN SIZE	NOMINAL DIA	GRADE	PL (KN)	BL (KN)	DIMENSIONS (MM)						WEIGHT (KG)
					A	B	C	D	E	F	
52-54	54	R4	2500	3171	216	324	70	54	76	59	20
62-64	64	R4	3440	4364	256	384	83	64	89	70	30
68-70	70	R4	4064	5156	280	420	91	70	98	77	46
74-76	76	R4	4731	6001	304	456	99	76	106	84	62
83-86	83	R4	5559	7052	344	516	111	86	120	95	81
87-89	89	R4	6310	8004	356	534	116	89	125	98	93
95-96	95	R4	7231	9172	384	576	125	96	134	106	116

All measurements may vary slightly due to production but shall be within allowable tolerances to class society specifications.